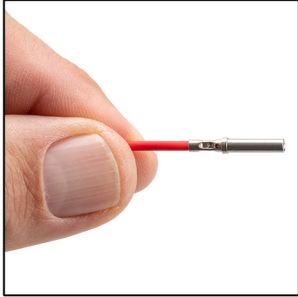




Deutsch DT / DTM / DTP Assembly Instructions

- DT Series: Pages 2-3
- DTM Series: Pages 4-5
- DTP Series: Pages 6-7

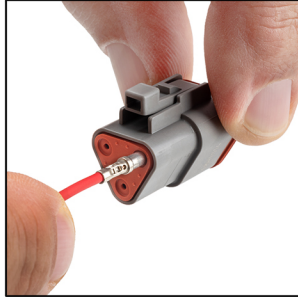
CONTACT INSERTION



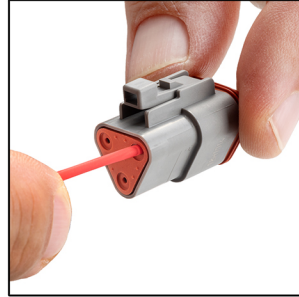
Step 1:
Grasp crimped contact approximately one inch behind the contact barrel.

How To Instructions

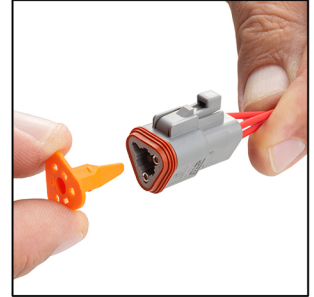
DT SERIES



Step 2:
Hold connector with rear grommet facing you.



Step 3:
Push contact straight into connector grommet until a click is felt. A slight tug will confirm that it is properly locked in place.

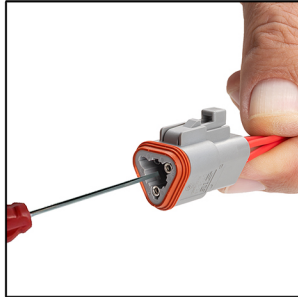


Step 4:
Once all contacts are in place, insert orange wedge. The orange wedge will snap into place.

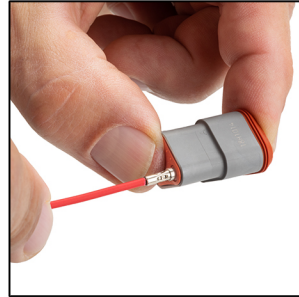
CONTACT REMOVAL



Step 5:
Remove orange wedge using a flathead screwdriver to pry wedge straight out.



Step 6:
To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.

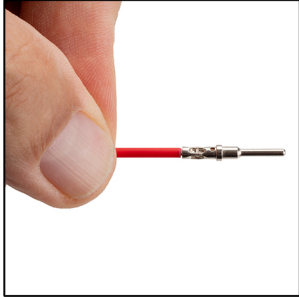


Step 7:
Hold the rear seal in place, as removing the contact will displace the seal.



Step 8:
Properly inserted wedge.

CONTACT INSERTION

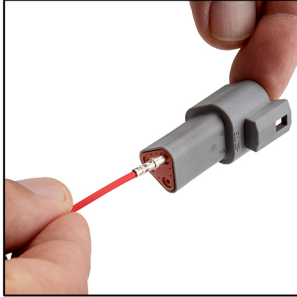


Step 1:

Grasp crimped contact approximately one inch behind the contact barrel.

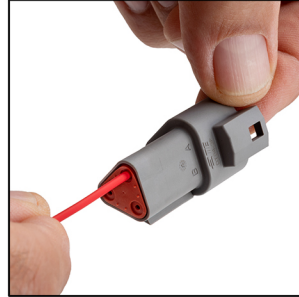
How To Instructions

DT SERIES



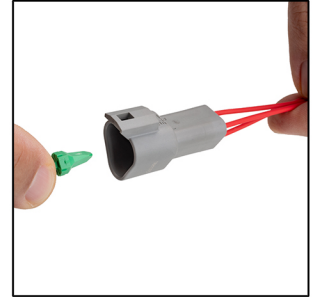
Step 2:

Hold connector with rear grommet facing you.



Step 3:

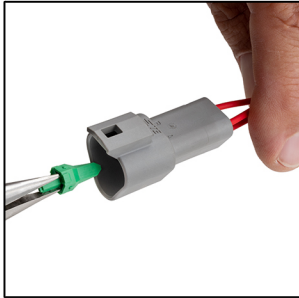
Push contact straight into connector grommet until a click is felt. A slight tug will confirm that it is properly locked in place.



Step 4:

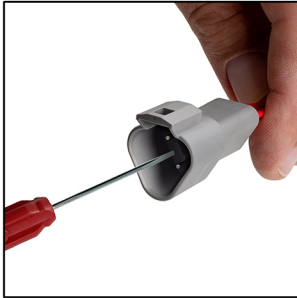
Once all contacts are in place, insert green wedge. The green wedge will snap into place.

CONTACT REMOVAL



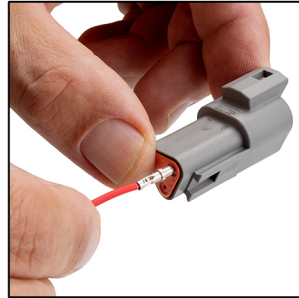
Step 5:

Remove green wedge using needle-nose pliers to pull wedge straight out.



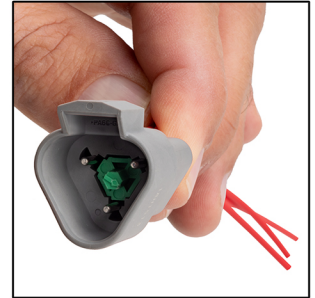
Step 6:

To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.



Step 7:

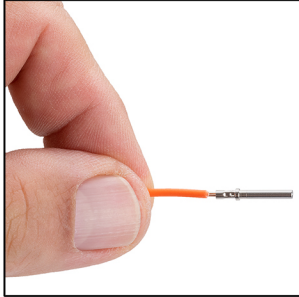
Hold the rear seal in place, as removing the contact will displace the seal.



Step 8:

Properly inserted wedge.

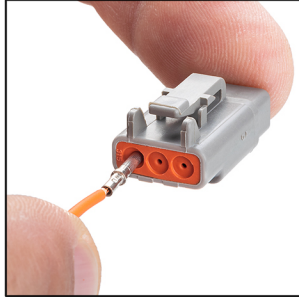
CONTACT INSERTION



Step 1:

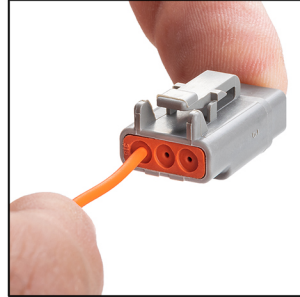
Grasp crimped contact approximately one inch behind the contact barrel.

How To Instructions



Step 2:

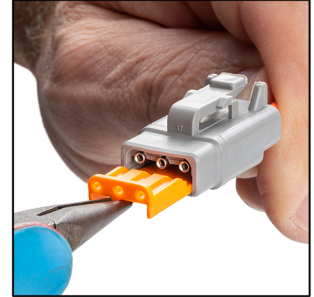
Hold connector with rear grommet facing you.



Step 3:

Push contact straight into connector grommet until a click is felt. A slight tug will confirm that it is properly locked in place.

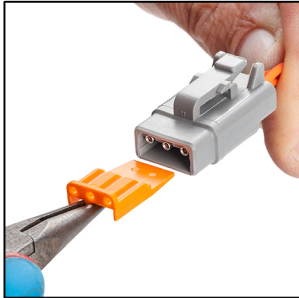
DTM SERIES



Step 4:

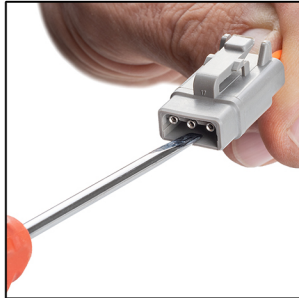
Once all contacts are in place, insert orange wedge. The orange wedge will snap into place.

CONTACT REMOVAL



Step 5:

Remove orange wedge using a flathead screwdriver to pry wedge straight out.



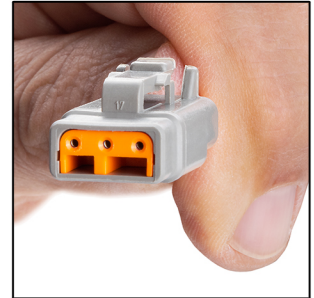
Step 6:

To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.



Step 7:

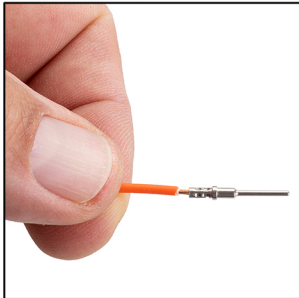
Hold the rear seal in place, as removing the contact will displace the seal.



Step 8:

Properly inserted wedge.

CONTACT INSERTION



Step 1:
Grasp crimped contact approximately one inch behind the contact barrel.

How To Instructions

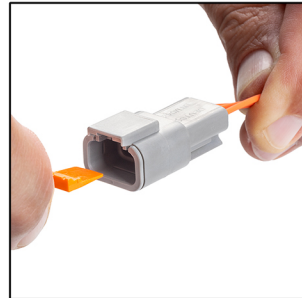
DTM SERIES



Step 2:
Hold connector with rear grommet facing you.

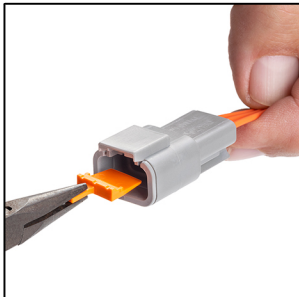


Step 3:
Push contact straight into connector grommet until a click is felt. A slight tug will confirm that it is properly locked in place.

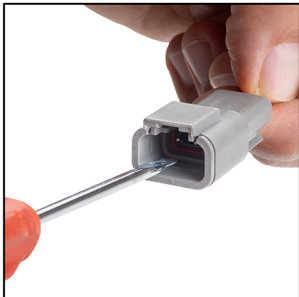


Step 4:
Once all contacts are in place, insert orange wedge. The orange wedge will snap into place.

CONTACT REMOVAL



Step 5:
Remove orange wedge using a flathead screwdriver to pry wedge straight out.



Step 6:
To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.



Step 7:
Hold the rear seal in place, as removing the contact will displace the seal.

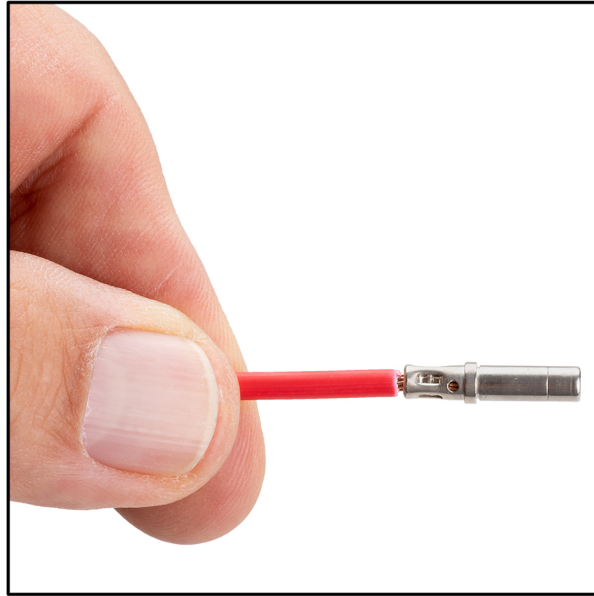


Step 8:
Properly inserted wedge.

How To Instructions

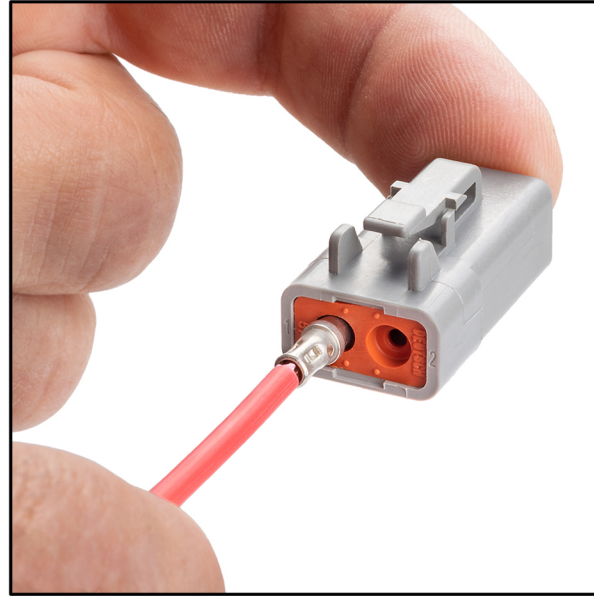
DTP SERIES

CONTACT INSERTION



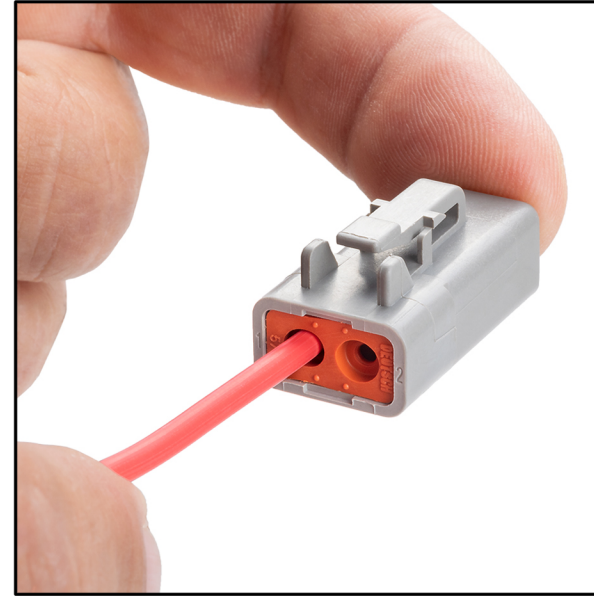
Step 1:

Grasp crimped contact approximately one inch behind the contact barrel.



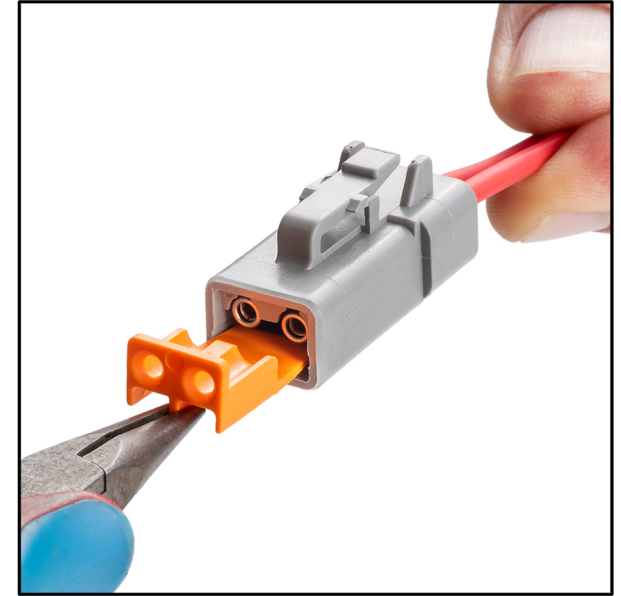
Step 2:

Hold connector with rear grommet facing you.



Step 3:

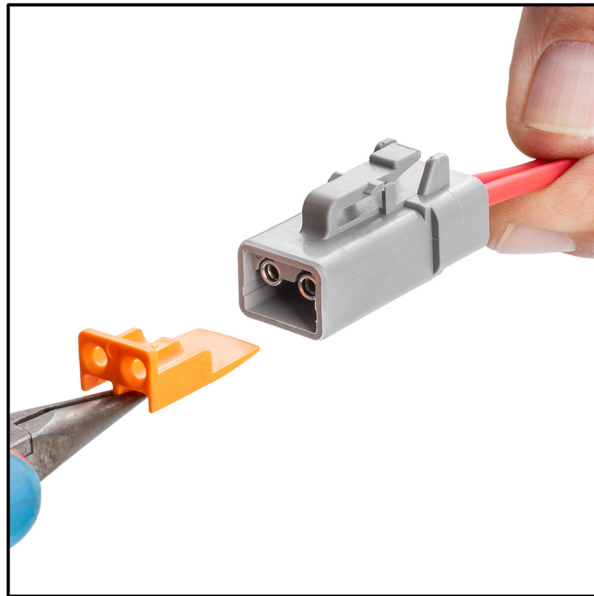
Push contact straight into connector grommet until a click is felt, A slight tug will confirm that it is properly locked in place.



Step 4:

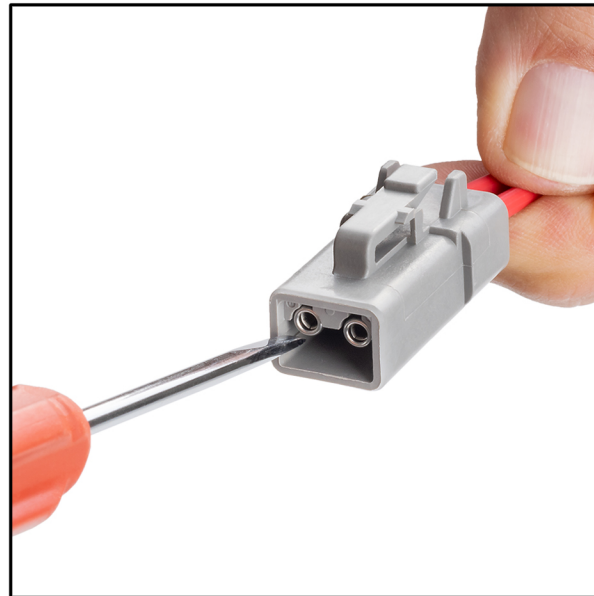
Once all contacts are in place, insert orange wedge. The orange wedge will snap into place.

CONTACT REMOVAL



Step 5:

Remove orange wedge using a flathead screwdriver to pry wedge straight out.



Step 6:

To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.



Step 7:

Hold the rear seal in place, as removing the contact will displace the seal.



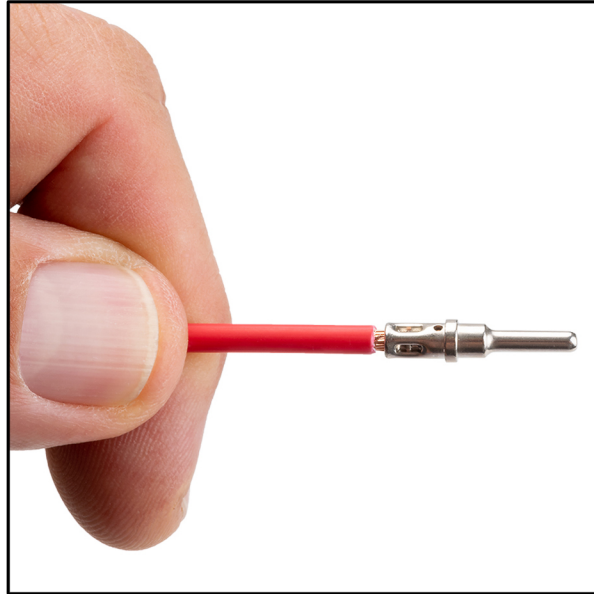
Step 8:

Properly inserted wedge.

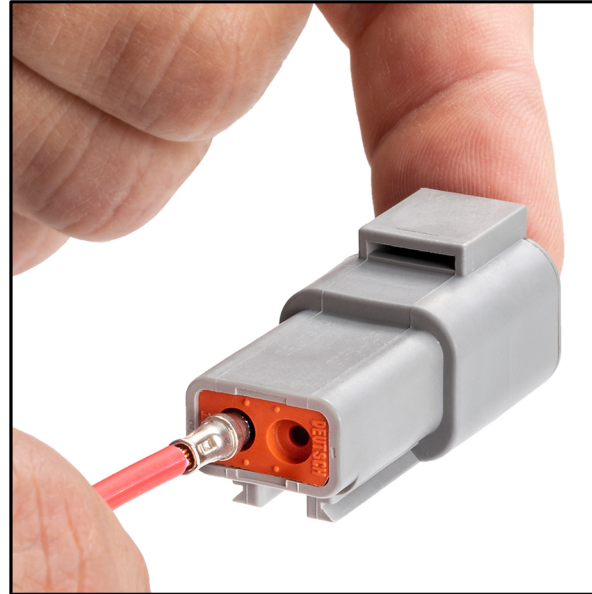
How To Instructions

DTP SERIES

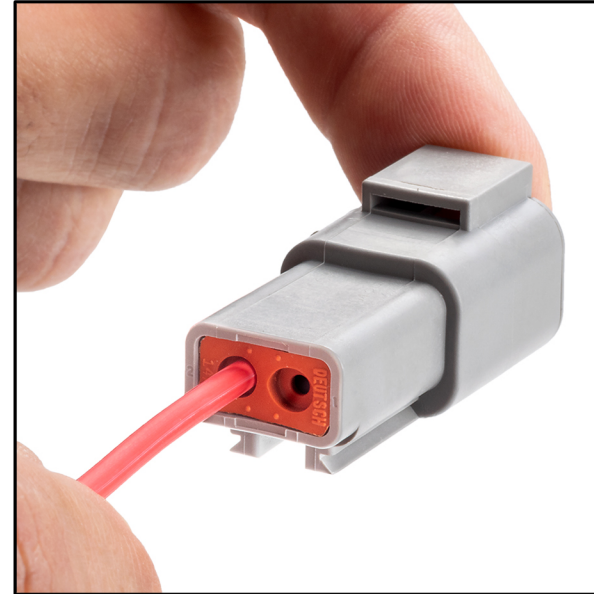
CONTACT INSERTION



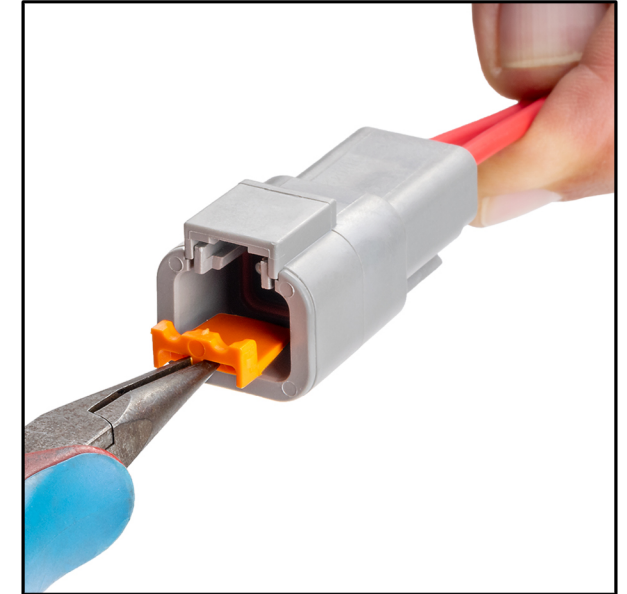
Step 1:
Grasp crimped contact approximately one inch behind the contact barrel.



Step 2:
Hold connector with rear grommet facing you.

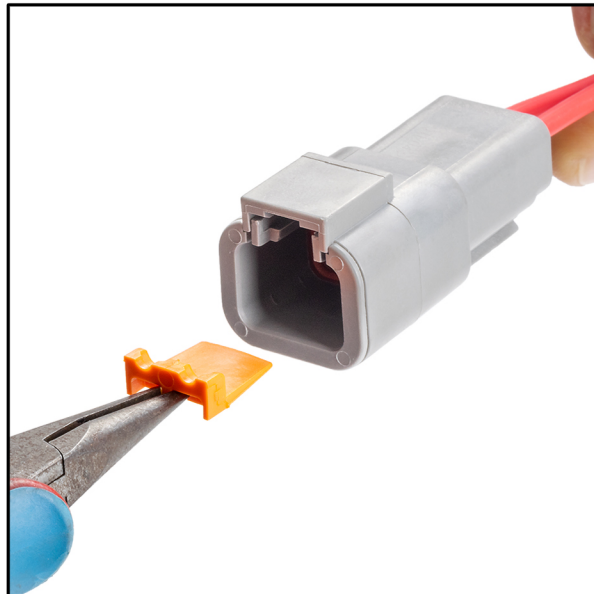


Step 3:
Push contact straight into connector grommet until a click is felt, A slight tug will confirm that it is properly locked in place.



Step 4:
Once all contacts are in place, insert orange wedge. The orange wedge will snap into place.

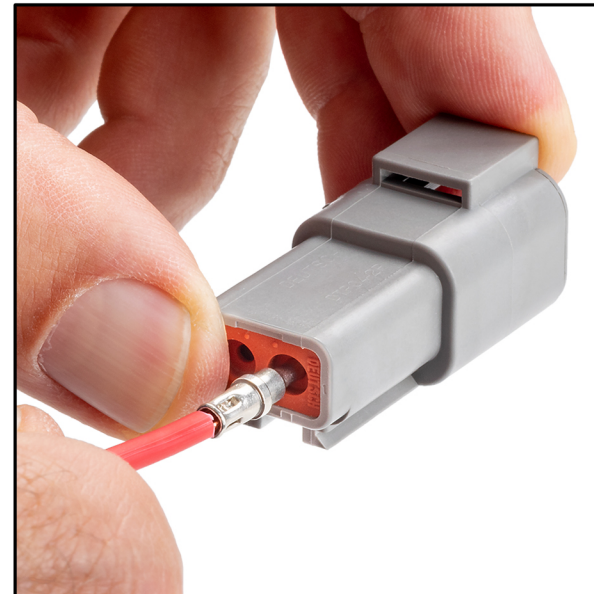
CONTACT REMOVAL



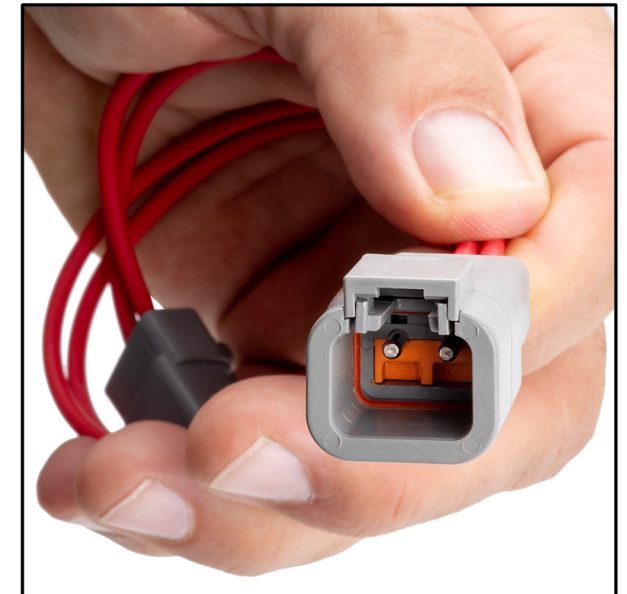
Step 5:
Remove orange wedge using a flathead screwdriver to pry wedge straight out.



Step 6:
To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.



Step 7:
Hold the rear seal in place, as removing the contact will displace the seal.



Step 8:
Properly inserted wedge.